# BILLING BILLIN



T BIL STEIN RACING SHOCKS

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	Model	Application	Description	Page
and the	AK Series	Pure stock, Enduro, Street Stock (stock mount), Mini-Stock	36mm/46mm diameter sealed steel body stock mount shocks and struts	8 - 9
0	SG Series	Stock Cars, IMCA/UMP Modifieds, Midgets, Mini-Sprints, Modified Lites and Dwarf Cars	36mm diameter sealed steel body, converts to coilover applications	10
	SZ Series SL Series SLS Series COB Series SLM Series	Modifieds, Late Models and Stock Cars/Hobby Stocks	46mm diameter sealed steel body, converts to coilover applications, off the shelf valvings	11 - 14
	SN Series SNS Series	Modifieds, Late Models and Sprint Cars	46mm diameter steel body, aluminum billet cap with schrader valve, linear or digressive piston, rebuildable	15
0	XVS Series	Modifieds and Late Models	46mm diameter steel body with extreme volume nitrogen bulb, linear or digressive piston rebuildable	16
0	ASB Series	Sprint Cars, Midgets, Mini-Sprints, TQ Midgets, Micro-Midgets and Formula Cars	Ultra lightweight 36mm aluminu body, sealed non-coilover desig or rebuildable threaded body models available	
2	ASN Series	Modifieds, Late Models and Sprint Cars	46mm diameter threaded aluminum body with schrader valve and circlip rod guide, linea or digressive piston, rebuildable optional adjustable shaft	
	BGT Series	Late Models, Super Late Models, Sprint Cars, Dirt Late Models and Big Block Modifieds	46mm diameter threaded aluminum body with 60mm nitrogen compartment, 14mm piston shaft, rebuildable	19



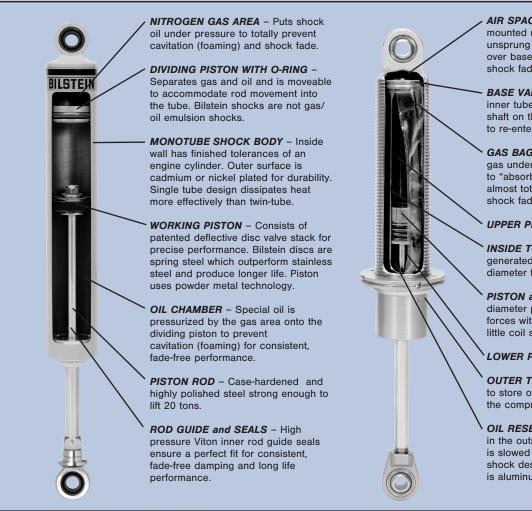
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- Page 30 ..... Late Model Stock / Super Late Model Asphalt Set-Ups
- Page 31 ..... How To Shock Tune Your Chassis, Trouble Shooting The Car At The Track

For Complete Information Contact: Phone: 1-877-666-7662 www.BilsteinUS.com

## Monotube vs. Twin-Tube

There are two basic types of shock absorber used in today's short track racing: the conventional twin-tube reservoir shock and the monotube gas pressure shock pioneered by Bilstein.



**AIR SPACE** – When the shock is mounted upside down (to reduce unsprung weight), air space resides over base valves making eventual shock fade a certainty.

**BASE VALVES** – Allow oil to exit the inner tube when displaced by the shaft on the compression stroke and to re-enter on rebound stroke.

• **GAS BAG** – A plastic bag, containing gas under very low pressure, is said to "absorb" cavitation. This design is almost totally ineffective in preventing shock fade.

#### UPPER PRESSURE CHAMBER

**INSIDE TUBE** – Damping forces are generated in the small diameter tube.

**PISTON and VALVING** – The small diameter piston develops damping forces with check valves operated by little coil springs.

#### LOWER PRESSURE CHAMBER

**OUTER TUBE** – This is a reservoir to store oil displaced by the shaft on the compression stroke.

**OIL RESERVOIR** – By storing oil in the outside tube, heat dissipation is slowed more than the monotube shock design, even if the outer tube is aluminum.

Most short track racers still run on the older style, twintube shocks. But if you watch closely, you'll find more of your competitors switching to the up-to-date, monotube gas pressure shock absorbers. Although there are other brands of monotube gas shocks making an appearance in America's pit areas, Bilstein technology is so far ahead and so different, that their performance cannot be equaled.

Bilstein's larger piston area produces instantaneous response to the slightest suspension movements. Dead spots in a Bilstein are an impossibility.

Deflective disc valving in Bilstein shocks eliminate the need for check valves and tiny coil springs that cause inconsistencies in shock valving. All Bilstein shocks of the same part number produce, with little variation, the same damping forces. In other words, when you bolt on a Bilstein, you know what shock valving is on your car.

Shock absorber performance fades away when the oil in the shock cavitates (foams). Conventional twin-tube shocks, that are called "gas charged," contain a small plastic bag holding a minuscule amount of gas under a small amount of pressure. This design, while low in cost to manufacture, is ineffective on the track.

Under extreme G-forces, on rough tracks and in high heat conditions, "gas charged" twin-tube shocks do not resist cavitation as effectively as monotube gas pressure shock absorbers. This is the reason that all NASCAR, Indy Car, Formula One and Off-Road racers long ago discarded twin-tube shocks in favor of monotube gas pressure technology!



## Why Race On Bilstein Shock Absorbers?

1. Because the valvings are consistent, your set-ups will be more precise.

2. Bilstein's larger piston and deflective disc valving develop control force when you need it, at the slightest movement of the suspension. You'll get weight transfer when you need it, better control under braking and your tires will stay on the track through the rough spots. 3. Bilstein shocks don't fade. Your chassis will handle as good at the end of the race as it did at the start.

4. Bilstein shocks are rugged. They last for years and are rebuildable and revalvable.

5. When the advantages of Bilstein gas pressure shocks are tallied up, you will have spent less money on shock absorbers and collected more money at the pay window.

Bilstein's unique deflective disc valving system allows for exact valving of both compression and rebound movements.

## **ANSWERING THE RACERS' QUESTIONS**

The following are some commonly asked questions and their corresponding answers concerning Bilstein monotube gas pressure shock absorbers:

## Q. Why is the shaft on a Bilstein shock always extended?

A. As monotube gas shocks, Bilstein shocks are under gas pressure to deliver the most responsive valving for ultimate control. This pressure, called the gas reactive force, and Bilstein's perfect internal seals force the shaft to be extended.

## Q. Is the car more difficult to scale with Bilstein shocks?

A. Bilstein shocks have no effect on the results as you weigh the four corners. The gas reactive force in Bilstein shocks may raise your car's ride height slightly. Simply adjust the chassis downward to the desired ride height.

## Q. Does Bilstein offer specific applications for the various dirt and asphalt racing series?

A. As the set-up charts in this catalog indicate, Bilstein has shocks specifically valved for both dirt and asphalt surfaces of various track lengths.

## Q. Are Bilstein shocks difficult to understand and use?

A. After reviewing the various set-ups in this catalog, you'll be ready to select the proper shocks for your specific race car. Bilstein valving is precise. Once you purchase your Bilstein shocks, you can be certain they will perform at peak efficiency throughout their long life.

#### Q. I can buy twin-tube shocks for less money than Bilstein shocks. Why should I spend the extra money?

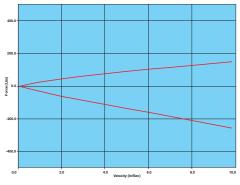
A. As we point out in this catalog, Bilstein shocks are fabricated from the highest quality components for long life performance. Typically, Bilstein shocks are only slightly more expensive than twin-tube brands. Since they will far outlast conventional shocks, Bilstein shocks cost much less over the long run. Bilstein shocks are the least expensive way to lower your lap times.

#### Q. The companies that sell only twin-tube (low pressure gas) shocks say their design outperforms monotube (high pressure gas) shocks. How can I know the truth?

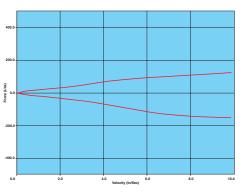
A. Take a trip to a local discount department store that sells replacement shocks for cars and trucks that drive on the street. You'll find shocks priced from about \$8.99 to \$29.99. All of the shocks on display will be twin-tube shocks. Their price reflects the fact that twintube technology is relatively unsophisticated and very low cost to produce. At a new car dealership you'll find that low cost base line cars and trucks are factory equipped with twin-tube shocks that add very little to the cost of the vehicle. Factory installed Bilstein shocks can also be found on Mercedes-Benz, Ferrari, Porsche, Toyota TRD, Roush and many other high performance vehicles around the world. Finally, take a stroll through the pit area at a NASCAR Cup, Busch, Craftsman Truck, CART, IRL or Formula One race and you'll find not a twin-tube shock in sight! The top racing engineers in the world always use monotube gas shocks! By searching out the facts, you will know the truth...and the truth will make you faster!

## **Bilstein Pistons and Valves**

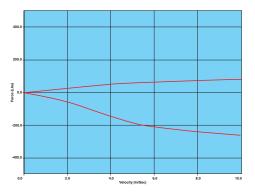
Shock absorbers produce damping force by forcing oil, under pressure, through holes in the piston. Shock damping forces increase as the vertical velocity of your suspension increases. In other words, when the shock's piston speed through the oil increases, so do the damping forces. Shock dynamometers measure the amount of damping force generated by the piston as it accelerates and decelerates from a dead stop to a chosen peak velocity (usually 10" to 12" per second). The forces are normally depicted in the form of a graph that plots shaft velocity, in inches per second, on the horizontal, and damping forces in pounds on the vertical. Compression forces are normally expressed from zero going up, and rebound forces from zero



This graph was generated by a Bilstein U37T linear piston using 36.4 mm diameter cover plates resulting in a high bleed (or high frequency) style, short track linear valving.



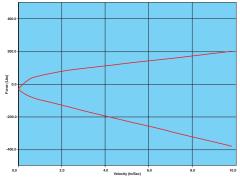
Our standard digressive valvings can be built with a wide range of bleed patterns. The one shown here is a very high bleed valving typical of one that would be used on the rear suspension to promote traction.



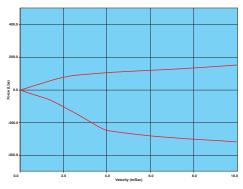
The new Bilstein "COB" Digressive piston utilizes a check valve, that when installed on the compression side of the piston creates less bleed and therefore more force on the rebound side.

going down, although that can be reversed by the "dyno" operator with a single key stroke. Below, study the shock dyno graphs that illustrate the different style performance curves using two, unique piston designs, available from Bilstein.

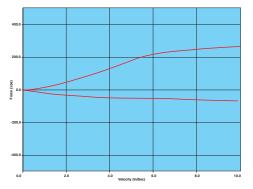
**Bleed:** The flow of oil through the holes in the piston is referred to as "bleed", or sometimes as "bypass". The bleed characteristic in the shock's piston design determines the amount of "slow piston speed" control available before the shock's valving comes into effect to control forces developed at higher velocities. High bleed pistons create small amounts of damping force at low piston speeds, and low bleed pistons create large amounts of damping force at low piston speeds.

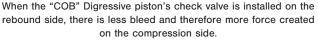


This graph depicts the Bilstein U37T linear piston combined with 37.4 cover plates. The result is valving with more "low-speed" control.



Shown here is a standard digressive valving using a low amount of bleed. Notice the large amount of force developed on both compression and rebound at slow piston speeds.



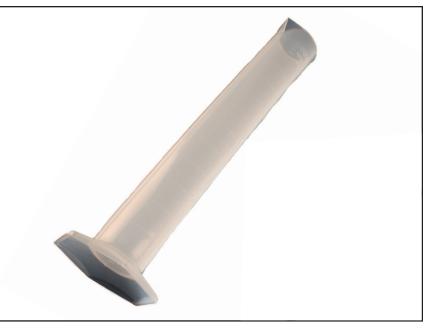




## **Tools & Accessories**



Disassembly collar #B4-BOA-0000287





Product	Part Number
36mm ASB gas fill tool	B4-BOA-0000259
XVS fill tool	B4-BOA-000180
Gas fill tool for Schrader	B4-KT0-Z021A00
Disassembly collar	B4-BOA-0000287
36mm assembly wrench	E4-XS1-Z002A00
Digressive valving kit	B4-BOA-0000150 (2 boxes)
Linear valving kit	B4-BOA-0000149 (2 boxes)
14mm steel assembly needle	E4-BOA-0000560
MST-3020 50ml oil beaker	NA08-572-10F
Shock oil (gallon)	193031
46mm slide-on coilover kit	B4-BOA-0000117
46mm aluminum coilover kit	B4-BOA-0000190
36mm slide-on coilover kit	B4-BOA-0000187
36mm ASB coilover kit	B4-BOA-0000257
36mm composite wear sleeve	E4-RO0-Z016A01
(ASB Series)	
46mm composite wear sleeve (ASN & BGT Series)	E4-RO0-Z016A00



Linear valving kit #B4-BOA-0000149



Gas fill tool for Schrader #B4-KT0-Z021A00



## **AK Series**

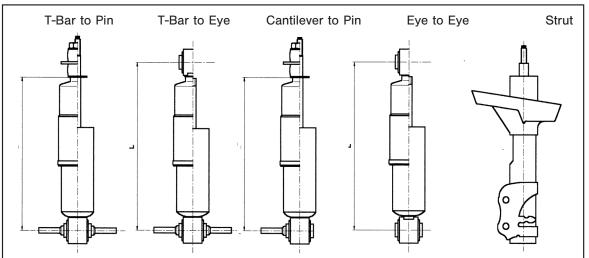
Year	Front Part Number	Rear Part Number				
CAMARO						
70-76	AK2072	AK1054				
77-81	AK1053	AK1054				
82-92	AK1049	AK1050				
CHEVELLE						
73-83	AK1043	AK1044				
73-83	AK1051	AK1052				
73-83	AK3050F	AK2020R				
73-83	AK3060F	AK2040COBR				
73-83	AK4040F	AK3030R				
73-83	AK5555F	AK5030R				
73-83	AK6565F	AK6010COBR				
MONTE CARLO-	BUICK REGAL					
73-88	AK1043	AK1044				
FULL SIZE FOR	2					
79-93	AK1195	AK1196				
MUSTANG (except SVO)						
87-93	AK1199	AK1198				

## Race Shock Kit Packages

These shock kit packages are perfect for dialing in your car. Everything is included...the shocks, instructions and recommended set-ups. Kits include 7 AK Series shocks:

Dirt Stock Car (metric) #SE7-F565 Sport Modified (metric) #SE7-F566

## Mounting Types (Extended and Compressed Lengths)





Part Number	Valving	Mounting Types	Extended Length	Collapsed Length
AK1043	358# / 219# linear	T-Bar to Pin	13.48"	8.60"
AK3050F	131# / 206# digressive	T-Bar to Pin	13.48"	8.60"
AK3060F	110# / 233# digressive	T-Bar to Pin	13.48"	8.60"
AK3060F COB	110# / 233# digressive	T-Bar to Pin	13.48"	8.60"
AK4040F	197# / 154# digressive	T-Bar to Pin	13.48"	8.60"
AK5555F	245# / 190# digressive	T-Bar to Pin	13.48"	8.60"
AK6565F	325# / 220# digressive	T-Bar to Pin	13.48"	8.60"
AK1044	254# / 141# linear	T-Bar to Cantilever	20.31"	13.11"
AK2020R	70# / 70# digressive	T-Bar to Cantilever	20.31"	13.11"
AK2040COB R	70# / 140# digressive	T-Bar to Cantilever	20.31"	13.11"
AK3030R	158# / 117# digressive	T-Bar to Cantilever	20.31"	13.11"
AK5030R	300# / 120# digressive	T-Bar to Cantilever	20.31"	13.11"
AK6010COB R	185# / 70# digressive	T-Bar to Cantilever	20.31"	13.11"
AK1049	196# / 125# linear	Strut	19.98"	14.41"
AK1050	213# / 118# linear	Pin to Cantilever	18.90"	11.81"
AK1051	393# / 172# linear	T-Bar to Pin	11.93"	7.95"
AK1052	324# / 112# linear	T-Bar to Cantilever	18.62"	11.28"
AK1053	565# / 164# linear	T-Bar to Pin	14.11"	9.21"
AK1054	165# / 67# linear	T-Bar to Pin	20.39"	12.72"
AK1195	577# / 359# digressive	T-Bar to Pin	13.86"	9.21"
AK1196	310# / 130# digressive	Cantilever to Pin	19.80"	12.34"
AK1198	152# / 103# linear	Pin to Eye	20.16"	12.64"
AK1199	224# / 122# linear	Strut	21.28"	15.94"
AK2072	381# / 233# linear	T-Bar to Pin	14.02"	8.92"

All valvings at 10"/sec.

NOTE: See page 8 for mounting types



## SG Series

# Designed for, but is not limited to, Stock Cars, IMCA/UMP Modifieds, Midgets, Mini-Sprints, Modified Lites and Dwarf Cars.

36mm (1.42") diameter steel, sealed monotube gas pressure shock.

- · Converts to coilover applications
- Economy price
- Lightweight
- Low rod pressure
- Bilstein's famous consistent, fade-free performance

## Available in 6", 7" and 8" strokes:

Model	Extended Length	Collapsed Length
S6G	17.19"	11.38"
S7G	19.86"	12.67"
S8M	21.89"	13.90"

## Available in these standard valvings:

6" Stroke:

S6G-2040	S6G-3010	S6G-4545	S6G-5555
S6G-4020	S6G-3030	S6G-3535	S6G-1030

## 7" Stroke:

S7G-1030	S7G-3030	S7G-3535	S7G-5555
S7G-1090	S7G-3050	S7G-4020	S7G-6020
S7G-2040	S7G-3060	S7G-4545	S7G-6565

## 8" Stroke:

S8M-2040	S8M-3010	S8M-4545	S8M-5555
S8M-4020	S8M-3030	S8M-3535	

\*Custom valving is available upon request (additional charges apply).



**RILS** 

## SZ Series

## Designed for, but is not limited to, Modifieds and Late Models.

46mm (1.81") diameter steel, sealed monotube gas pressure shock.

- · Converts to coilover applications
- · Plated for durability and rapid heat dissipation
- · Bilstein's famous consistent, fade-free performance
- Custom valving is available for an additional fee

## Available in 7" and 9" strokes:

Model	Extended Length	Collapsed Length
S7Z	20.00"	13.14"
S9Z	23.44"	14.94"

## Available in these standard valvings:

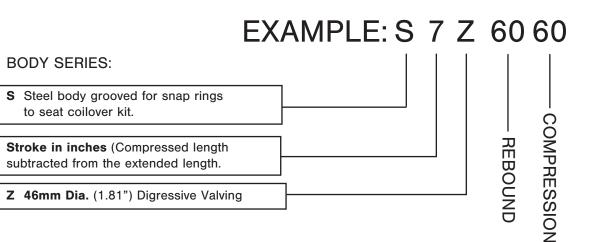
S7Z Series (part #S7Z- \_ \_ \_ ):

1090	3050	4010	5050	6020	7030	8060
2060	3060	4040	5555	6040	7045	DP1-LF
3030	3530	4555	5570	6060	7060	DP1-RF
3040	3545	5030	6010	6065	8040	

## S9Z Series (part #S9Z-\_\_\_):

		/				
1090	2080	3060	4020	5050	6040	7060
2020	3030	3530	4040	5555	6060	DP1-LR
2040	3040	3545	4555	6010	7030	DP1-RR
2060	3050	4010	5030	6020	7045	

## Digressive Short Track Shock Numbering System



IMPORTANT: Rebound and Compression are expressed in the industry standard, 4, 5, 6 etc. with a second digit to allow for a degree of damping between whole numbers. For example: 50 means 5, 55 means 5 1/2.



## **SL Series**

## Designed for, but is not limited to, Modifieds, and Late Models.

46mm (1.81") diameter steel, sealed monotube gas pressure shock.

- Linear style valving
- · Converts to coilover applications
- Plated for durability and rapid heat dissipation
- Bilstein's famous consistent, fade-free performance

## Available in 5", 6", 7", 8" and 9" strokes:

Stroke	Base Part #	Extended Length	Collapsed Length
5"	B46-0201	16.25"	11.25"
6"	B46-0202	18.25"	12.00"
7"	B46-0210	20.00"	13.14"
8"	B46-0203	22.25"	14.00"
9"	B46-0207	23.44"	14.94"

Available in these standard valvings:

- 5" Stroke E, H, L, R
- 6" Stroke A, C, D, F, H, R, U
- 7" Stroke A, B, C, D, H, L, R, U
- 8" Stroke A, B
- 9" Stroke A, B, S

## Valving Codes (Rebound/Compression):

A= 230/78	D= 220/120	H= 300/100	S= 230/100
B= 208/72	E= 270/90	L= 180/95	U= 200/180
C= 162/55	F= 175/60	R= 180/120	

## Linear Short Track Shock Numbering System EXAMPLE: B 46 – 0210 A(300/100) B = BILSTEIN 46 mm (1.81") Stroke: 0201-5" 0202 - 6" 0210 - 7" 0203 - 8" 0207 - 9"



BILS

## **SLS Series**

## Designed for, but is not limited to, Stock Car/Hobby Stock, Modifieds, and Late Models.

46mm (1.81") diameter steel, sealed monotube gas pressure shock.

- Linear style valving
- · Converts to coilover applications
- Plated for durability and rapid heat dissipation
- · Bilstein's famous consistent, fade-free performance

## Available in 7" and 9" strokes:

Stroke	Extended Length	Collapsed Length
7"	20.00"	13.14"
9"	23.44"	14.94"

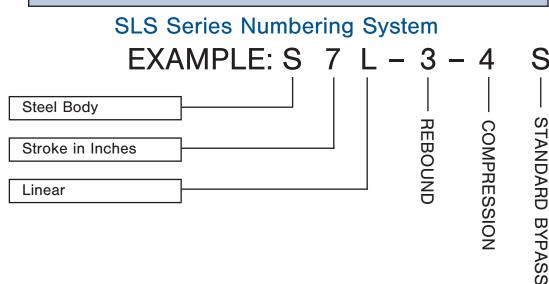
## Linear cross-reference list:

Part #	Valving	Part #	Valving
S7L-2.5-2.5S	150/150	S9L-1.5-5S	100/275
S7L-3-4S	175/225	S9L-2-2S	125/125
S7L-3-5S	175/275	S9L-2.5-2.5S	150/150
S7L-3.5-1S	200/75	S9L-3-3S	175/175
S7L-3.5-1.5S	200/100	S9L-3-4S	175/225
S7L-4-2S	225/125	S9L-3-5S	175/275
S7L-4-4S	225/225	S9L-3-6S	175/325
S7L-5-1.5S	275/100	S9L-3.5-1S	200/75
S7L-5-5S	275/275	S9L-3.5-3.5S	200/200
S7L-6-2S	325/125	S9L-4-1.5S	225/100
S9L-1.5-1.5S	100/100	S9L-4-4S	225/225
S9L-1.5-2.5S	100/150	S9L-5-1.5S	275/100
S9L-1.5-3.5S	100/200	S9L-5-5S	275/275

## 4-Bar Dirt Modified Race Shock Kit Package

Perfect for dialing in your car. Everything is included...the shocks, instructions and recommended set-ups. **Kit includes 10 SLS Series shocks**:

Dirt Modified Race Shock Kit #SE7-6696





Designed for, but is not limited to, Modifieds, and Late Models (use 4-bar rear suspension).

46mm (1.81") diameter steel, sealed monotube gas pressure shock.

- · Converts to coilover applications
- Bilstein's famous consistent, fade-free performance
- Gray powdercoat finish for long-life corrosion resistance

## COB Series (Digressive Valving)

Available in 7"stroke:

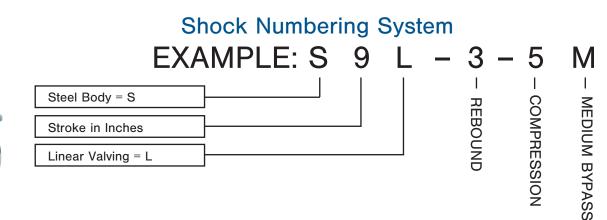
Tranab			1	
Stroke	Extended Length	Collapsed Length		
7"	20"	13.14"		
Pa	rt #	Valving (Rebou	Ind/Compression)	
S7Z-7-2COB		37	375/125	
S7Z-8-2COB		425/125		
S7Z-9	-2COB	475/125		
S7Z-10-2COB		525/125		
S7Z-1	2-2COB	62	25/125	

## SLM Series (Linear Valving)

Available in 9"stroke:

Stroke	Extended Length	Collapsed Length
9"	23.44"	14.94"

Part #	Valving (Rebound/Compression)
S9L-1.5-5M	100/275
S9L-3-5M	175/275
S9L-3-6M	175/325
S9L-1.5-7M	100/375
S9L-3-7M	175/375
S9L-3-8M	175/425



14 - Shock Absorbers

## SN / SNS Series

## Designed for, but is not limited to, Modifieds, Late Models and Sprint Cars.

46mm (1.81") diameter steel body, aluminum billet cap (SN) or steel cap (SNS) with schrader valve. Sold in kit form, less valve plates, oil and nitrogen gas charge.

- SN aluminum billet cap
- SNS steel cap
- Rebuildable; shock can be assembled and disassembled for rapid repair or valving change
- Zinc plated for rapid heat dissipation
- · Valve stacks and valving kits available separately
- Available with linear or digressive piston
- · Every part of the SN shock is available separately for economical repair
- World class performance at a SN (Saturday Night) price
- Bilstein's famous consistent, fade-free performance

## SN Series: (B46-\_\_\_)

Linear suffix	Digressive suffix	Stroke	Extended Length	Collapsed Length
LTA5	DTA5	5"	16.32"	11.48"
LTA6	DTA6	6"	18.13"	12.42"
LTA7	DTA7	7"	20.08"	13.50"
LTA8	DTA8	8"	22.07"	14.47"
LTA9	DTA9	9"	23.44"	15.16"

## SNS Series: (B46-\_\_\_)

Linear suffix	Digressive suffix	Stroke	Extended Length	Collapsed Length
LTA5S	DTA5S	5"	16.32"	11.48"
LTA6S	DTA6S	6"	18.13"	12.42"
LTA7S	DTA7S	7"	20.08"	13.50"
LTA8S	DTA8S	8"	22.07"	14.47"
LTA9S	DTA9S	9"	23.44"	15.16"

LTA = Linear

DTA = Digressive

## Optional slide-on coilover kit hardware and gas fill tool are sold separately.



Part # B4-KT0-Z021A00



BILSTEIN

BLSTEIN RACING SHOCI

Part # B4-BOA-0000117

## **XVS Series**

## Designed for, but is not limited to, Modifieds and Late Models.

46mm (1.81") diameter steel body.

- Rebuildable; shock can be assembled and disassembled for rapid repair or valving change
- · Zinc plated for rapid heat dissipation
- · Valve stacks and valving kits available separately
- Available with linear or digressive piston
- Every part of the XVS shock is available separately for economical repair
- World class performance with extreme volume nitrogen bulb
- Optional Anti-Cavitation Valve (ACV) for reduced rod pressure and increased side bite and grip

#### Individual parts:

Part #	Valving/notes	Stroke	Extended Length	Collapsed Length
X6P-10-2COBB	10-2COB, ACV	6"	19.31"	13.35"
X6P-8-2COBB	8-2COB, ACV	6"	19.31"	13.35"
X7P-3545	3545	7"	20.16"	13.35"
X7P-5050	5050	7"	20.16"	13.35"
X7P-6040	6040	7"	20.16"	13.35"
X7P-10-2COB	10-2COB	7"	20.16"	13.35"
X7P-8-2COB	8-2COB	7"	20.16"	13.35"
X8P-3.5-1S-B	3.5-1S, ACV	7.5"	22.78"	15.24"
Х8Р-3030-В	3030, ACV	7.5"	22.78"	15.24"
X8P-4040-B	4040, ACV	7.5"	22.78"	15.24"
X8P-4-2S-B	4-2S, ACV	7.5"	22.78"	15.24"
X9P-3030	3030	9"	23.76"	15.24"
X9P-3050	3050	9"	23.76"	15.24"
X9P-4040	4040	9"	23.76"	15.24"
X9P-1.5-5M	1.5-5M	9"	23.76"	15.24"
X9P-3.5-1S	3.5-1S	9"	23.76"	15.24"
X9P-3-7M	3-7M	9"	23.76"	15.24"
X9P-4-2S	4-2S	9"	23.76"	15.24"

#### Kits: (excludes valve plates, oil and gas)

Part #	Valving/notes	Stroke	Extended Length	Collapsed Length
XVS-KIT-6LB	XVS Kit 6" Linear, ACV	6"	19.31"	13.35"
XVS-KIT-6DB	XVS Kit 6" Digressive, ACV	6"	19.31"	13.35"
XVS-KIT-7L	XVS Kit 7" Linear	7"	20.16"	13.35"
XVS-KIT-7D	XVS Kit 7" Digressive	7"	20.16"	13.35"
XVS-KIT-8LB	XVS Kit 7.5" Linear, ACV	7.5"	22.78"	15.24"
XVS-KIT-8DB	XVS Kit 7.5" Digressive, ACV	7.5"	22.78"	15.24"
XVS-KIT-9L	XVS Kit 9" Linear	9"	23.76"	15.24"
XVS-KIT-9D	XVS Kit 9" Digressive	9"	23.76"	15.24"



## Designed for, but is not limited to, Sprint Cars, Midgets, Mini-Sprints, TQ Midgets, Micro-Midgets and Formula Cars.

Ultra lightweight 36mm aluminum threaded body provides faster heat dissipation.

- Famous Bilstein consistency and absolute fade-free performance
- Racer rebuildable, revalvable, repairable and features adjustable rod pressure to suit any condition
- · Schrader valve counter sunk out of harms way
- Available in 6" and 7" strokes
- Can be built with a linear or digressive piston
- Optional composite wear sleeve available to protect shock tube

## ASB Series: (B36-\_\_\_)

Linear Suffix	Digressive Suffix	Stroke	Extended Length	Collapsed Length
ATAL6	ATAD6	6"	17.32"	11.44"
ATAL7	ATAD7	7"	20.08"	12.81"



BILSTEIN

Optional coilover mounting kit hardware, gas fill tool and rod guide spanner are sold separately.



Part # B4-BOA-0000257



Part # B4-BOA-0000259



Part # E4-XS1-Z002A00



## **ASN Series**

## Designed for, but is not limited to, Modifieds, Late Models and Sprint Cars.

46mm (1.81") diameter threaded aluminum body with schrader valve and circlip rod guide.

• Rebuildable; shock can be assembled and disassembled for rapid repair or valving change

- Hard anodized for durability
- Valve stacks and valving kits available separately
- Available with linear or digressive piston
- Every part of the ASN shock is available separately for economical repair
- World class performance in an aluminum shock at an economy price
- Bilstein's famous consistent, fade-free performance
- Optional adjustable shaft/compression canister
- Optional composite wear sleeve available to protect shock tube

## ASN Series: (B46-\_\_\_)

Linear Suffix	Digressive Suffix	Stroke	Extended Length	Collapsed Length
ATAL4	ATAD4	4"	14.21"	10.45"
ATAL5	ATAD5	5"	16.25"	11.25"
ATAL6	ATAD6	6"	18.37"	12.66"
ATAL7	ATAD7	7"	20.23"	13.35"
ATAL8	ATAD8	8"	22.26"	14.70"
ATAL9	ATAD9	9"	23.60"	15.08"

Optional coilover mounting kit hardware and gas fill tool are sold separately.



Part # B4-BOA-0000190



Part # B4-KT0-Z021A00

TEIN



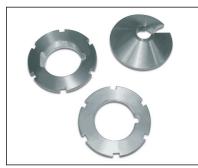
Designed for, but is not limited to, Late Models, Super Late Models, Sprint Cars, Dirt Late Models and Big Block Modifieds.

46mm aluminum body with extra large 60mm nitrogen compartment.

- Coilover design
- Available with or without Anti-Cavitation Valve (ACV)
- 14mm piston shaft
- 60mm nitrogen compartment reduces rod pressure and keeps pressure more consistent to heat changes
- Bilstein's famous consistent, fade-free performance
- Racer rebuildable and revalvable
- · Hard coat anodizing for strength and durability
- Coarse threads on shock body for added strength and ease of coil spring adjustment
- Optional composite wear sleeve available to protect shock tube
- Optional adjustable shaft
- Available in 7" and 9" strokes

Part #	Description	Extended Length	Collapsed Length
F4-BE5-C838-H0	7.00" - stroke	21.75"	14.75"
F4-BE5-C839-H0	9.00" - stroke	25.25"	16.75"

Optional coilover mounting kit hardware and gas fill tool are sold separately.



Part # B4-BOA-0000190



Part # B4-BOA-0000266



Part # B4-KT0-Z021A00



BILSTEIN

## **Optional Shock Components**

## Single Adjustable Shaft:

- Available lengths: 4, 5, 6, 7 and 8.5 inches
- 12mm linear and digressive valving pistons
  - Rebound adjustable or open jet
    - 10 position adjustment knob
  - Accepts 1/2" or 15mm rod end bearing

Part No.	Length
B4-ES0-Z010A02	4-inch
B4-ES0-Z010A03	5-inch
B4-ES0-Z010A04	6-inch
B4-ES0-Z010A05	7-inch
B4-ES0-Z009A00	8.5-inch





## Inline Double Adjustable Shaft:

- Available lengths: 4, 5, 6, 7, 8 and 9 inches
- 12mm linear and digressive valving pistons
- Independent rebound and compression knobs each with 10 click adjustments
- Accepts 1/2" or 15mm rod end bearings

Part No.	Length
B4-SAM-001AAABA	4-inch
B4-SAM-001BAABA	5-inch
B4-SAM-001CAABA	6-inch
B4-SAM-001DAABA	7-inch
B4-SAM-001EAABA	8-inch
B4-SAM-001FAABA	9-inch



## **Recommended Setups**

## **Dwarf & Mod Lites**

#### Basic Set-Up – Asphalt

PART NO.	S6G-3535 L.F.	S6G-4545 R.F.
PART NO.	S6G-3030 L.R.	R.R. S6G-3030

#### Basic Set-Up - Heavy, Hooked Up Surface

PART NO.	S6G-3535 L.F.	S6G-4545 R.F.
PART NO.	S6G-3535 <sup>L.R.</sup>	R.R. S6G-4545

## Basic Set-Up (Slick Surface)

PART NO.	S6G-3030 L.F.	S6G-2040 R.F.
PART NO.	L.R. S6G-3010	R.R. S6G-3010

**NOTE:** All of the above valving recommendations utilize our S6G Series Mini Racing shock. Consult page 10 for the extended length and collapsed length for this product. If your car requires a longer shock, consider using the S7G Series shock also featured on page 10. Also consider moving the upper shock mounts up or down to accommodate either the S6G or S7G Series Mini Racing Shock.

## Mini Sprints (600cc to 750cc)

#### Basic Set-Up - Dirt

PART NO.	S6G-3030 L.F.	R.F.	S6G-2040
PART NO.	S6G-4020 L.R.	R.R.	S6G-4020

#### Basic Set-Up - Asphalt

PART NO.	S6G-4020 L.F.	S6G-3535 R.F.
PART NO.	S6G-4020 <sup>L.R.</sup>	<sup>R.R.</sup> S6G-3535

## Basic Set-Up - Dirt

PART NO.	S6G-3010 L.F.	S6G-1030 R.F.
PART NO.	L.R. S6G-3010	R.R. S6G-3010

#### Basic Set-Up – Asphalt

PART NO.	S6G-3535 L.F.	R.F.	S6G-3535
PART NO.	S6G-6020 L.R.	R.R.	S6G-4545

**NOTE:** All of the above valving recommendations utilize our S6G Series Mini Racing shock. Consult page 10 for the extended length and collapsed length for this product. If your car requires a longer shock, consider using the S7G Series shock also featured on page 10. Also consider moving the upper shock mounts up or down to accommodate either the S6G or S7G Series Mini Racing Shock.



## Midgets (Chassis: Doemelt, Baily, Beast, Ellis, etc.)

#### Basic Set-Up (Dirt and Asphalt)

PART NO.	S6G-3535 or S7G-3535 L.F.	R.F.	S6G-3535 or S7G-3535
PART NO.	S7G-3535 L.R.	R.R.	S7G-3535

## Suggested For "Dry, Slick" Conditions (Dirt)

PART NO.	S6G-3030 or S7G-3030 L.F.	R.F.	S6G-2040 or S7G-2040
PART NO.	S7G-4020 L.R.	R.R.	S7G-4020

#### Suggested For "Heavy, Tacky" Conditions (Dirt)

PART NO.	S6G-3535 or S7G-3535 L.F.	S6G-3535 or R.F. S7G-3535
PART NO.	S7G-5030 L.R.	R.R. S7G-4545

#### Fast, High Bank Asphalt

PART NO.	S6G-3535 or S7G-3535 L.F.	R.F.	S6G-4545 or S7G-3535
PART NO.	S7G-3535 <sup>L.R.</sup>	R.R.	S7G-4545

**NOTE:** All of the above valving recommendations utilize our S6G Series Mini Racing Shocks on the front and S7G Series Mini Racing Shocks on the rear. Consult page 10 for the extended lengths and collapsed lengths for these products. If your car will not accommodate shocks of these dimensions, consider moving your upper shock mount up or down to the desired static center to center dimension.

## **Sprint Cars**

## With Wing - Basic Set-Up (Dirt)

PART NO.	S7G-3535 L.F.	S7G-3050 R.F.
PART NO. W/Valve Stack	S8G-5050 L.R.	R.R. S8G-5050

## With Wing - Dry, Slick Track (Dirt)

PART NO.	S7G-3050 L.F.	S7G-3050 R.F.
PART NO. W/Valve Stack	S8G-4040 L.R.	R.R. S8G-4040

## With Wing - Heavy, Tacky Track (Dirt)

PART NO.	S7G-5555 L.F.	S7G-4545 R.F.
PART NO. W/Valve Stack	S8G-7035 L.R.	R.R. S8G-5555

## **Asphalt Cars**

## With or Without Wing 1/4 To 3/8 Mi. Average Bank (Asphalt)

PART NO.	S7L-4-4s L.F.	S7L-3-4s R.F.
PART NO.	S7L-4-2s L.R.	R.R. S7L-4-2s

#### With or Without Wing 3/8 to 1/2 Mi. Fast, High Bank (Asphalt)

PART NO.	S7L-4-4s L.F.	S7L-4-4s R.F.
PART NO.	S7L-4-4s L.R.	R.R. S7L-4-4s

**NOTE:** It is assumed on this set-up sheet that the car utilizes 7" stroke shocks in front, and 8" stroke shock in the rear. Before purchase, measure shock mounts center to center at static ride height. Check the extended and collapsed measurements on catalog page 10 to determine if your car needs S6G, S7G, or S8G series shocks. (S8G's normally replace competitor's 9" stroke shocks.)



## IMCA Style Stock Car

#### Base Line Set-Up

PART NO.	S7Z-4040 or S7L-4-4S L.F.	S7Z-4555 or R.F. S7L-5-5S
PART NO.	S9Z-4040 or L.R. S9L-4-4S	R.R. S9Z-3030 or S9L-3-3S

#### **Dry Slick Track Conditions**

PART NO.	S7Z-4040 or S7L-4-4S L.F.	S7Z-4545 or R.F. S7L-6-2S
PART NO.	S9Z-5030 or L.R. S9L-6-2S	R.R. S9Z-5030 or S9L-6-2S

## Stock Mount Stock Car / IMCA Hobby Stock

#### Base Line Set-Up

PART NO.	AK1043 or AK4040F L.F.	AK5555F R.F.
PART NO.	AK1044 or L.R. AK5030R	R.R. AK1044

#### Slick Track Option

PART NO.	AK4040F L.F.	R.F.	AK3060F
PART NO.	AK6010COBR L.R.	R.R.	AK5030R or AK3030R

## IMCA Type Modified Dirt

#### Base Line 2-Link Set-Up

PART NO.	S7G-3535 or S7G-4 or S7L-3-4S	040 L.F.	R.F.	S7G-4545 or S7Z-4040 or S7L-4-4S
PART NO.	S9Z-3030 or S9L-2.5-2.5S	L.R.	R.R.	S9Z-3030 or S9L-2.5-2.5S

#### Base Line Set-Up for 4-Bar

PART NO.	S7G-3535 or S7Z- or X7P-3545		R.F.	S7G-4545 or S8Z-8–2.cob or X6P-8-2COBB
PART NO.	S9L-3-5M or X9P-1.5-5M	L.R.	R.R.	S9Z-3030 or X8P-3030-B

#### 4-Bar Base Line Set-Up for Dry Slick Track Conditions

PART NO.	S7G-3535 or S7Z-3545 or X7P-3545 L.F.	R.F.	S7G-5030 or S7L-6-2s or X6P-8-2COBB
PART NO.	S-9L-3-7M or L.R. X9P-3-7M	R.R.	S9Z-5030 or S9L-3.5-1S or X8P-4-2S-B

#### 4-Bar Base Line Set-Up for Heavy, Tacky Track Conditions

PART NO.	S7G-5030 or S7L-4-2s or X7P-6040		R.F.	S7G-5555 or S7Z-9-2cob or X6P-10-2COBB
PART NO.	S9L-3-5M or X9P-1.5-5M	L.R.	R.R.	S9Z-4040 or X8P-4040-B

DP 1 – Package is available for an additional cost. This is a custom valving package for dry slick track that produces more "feel".



## **Dirt Modified** (North East Modified)

**NOTE:** These recommended combinations can use Bilstein SZ, SL, SN, ASN or BGT Series "Take-Apart" shocks. A custom valve charge will be incurred when ordering sealed SZ or SL Series shocks not listed on pages 12 and 13 of this catalog.

#### Basic Set-Up

PART NO.	B46-0210C	B46-0210C
VALVING	162/55 L.F.	R F. 162/55
PART NO.	B46-0207B L.R.	R.R. B46-0207B
VALVING	208/72	208/72

## Side Bite

VALVING	162/55 L.F.	R F. 162/55
VALVING	162/100* or L.R. LRTD	R.R. 230/72 or RRMED**

#### Momentum Track

VALVING	162/55 L.F	R F.	162/72 or 208-55
VALVING	208/90 <sup>L.R</sup>	R.R.	208/90

#### Syracuse Set-Up

VALVING	300/78* L.F.	270/78* R F.
VALVING	270/78* L.R.	R.R. 230/100*

\* Custom valved shock

\*\* Option

## Super Late Model Dirt

**NOTE:** These recommended combinations can use Bilstein SZ, SL, SN, ASN or BGT Series "Take-Apart" shocks. A customer valve charge will be incurred when ordering sealed SZ or SL Series shocks not listed on pages 12 and 13 of this catalog.

#### Basic Digressive Set-Up – Four-Link

VALVING	4040 L.F.	5050 R.F.	
VALVING	3050 L.R	R.R. 4040	

#### Dry Slick Digressive Set-Up - Four-Link

VALVING	3050 L	F.	5030 R.F.
VALVING	3050 L	٦.	R.R. 3030

#### Basic Linear Set-Up – Four-Link

VALVING	300/100 L.F.	300/100 R.F.
VALVING	2080* L.R.	R.R. 208/72

#### Basic Set-Up – Swing Arm

VALVING	6010 L.F.	R.F.	6010
VALVING	6010 L.R.	R.R.	6010

Consult Bilstein Service and Valving Manual for build schematics for these valve stacks

\* Custom valved shock.

NOTE: All of the above set-ups assume your chassis uses 7" stroke shocks on the front, and 9" stroke shocks on the rear. When ordering from your Bilstein dealer be sure to ask for the appropriate stroke for each corner of your chassis.

\_



## IMCA Type Modified Asphalt

**NOTE:** These recommended combinations can use Bilstein SZ, SL, SN, ASN or BGT Series "Take-Apart" shocks. A custom valve charge will be incurred when ordering sealed SZ or SL Series shocks not listed on pages 12 and 13 of this catalog.

#### 1/4 Mi to 3/8 Mi Shallow Bank, Low Speed Corner Entry

VALVING	270/90 L.F.	270/90 R.F.
VALVING	6010 L.R.	R.R. 5030

#### 1/4 Mi to 3/8 Mi Banked, High Speed Corner Entry

VALVING	270/90 L.F.	180/120 R.F.
VALVING	6010 L.R.	R.R. 6010

#### 3/8 Mi to 1/2 Mi Shallow Banked, High Speed Corner Entry

VALVING	270/90 L.F.	180/120 R.F.
VALVING	6010 L.R.	R.R. 5030

#### 3/8 Mi to 1/2 Mi Banked, High Speed Corner Entry

PART NO.	S7Z-6060 L.F.	S7Z-6060 R.F.
PART NO.	S9Z-5030 L.R.	R.R. \$9Z-5050

#### 1/2 Mi High Banked, Very High Speed Corner Entry

PART NO.	S7Z-6040 L.F.	S7Z-6040 R.F.
PART NO.	S9Z-6040 L.R.	R.R. S9Z-6040

**NOTE:** All of the above set-ups assume your chassis uses 7" stroke shocks on the front, and 9" stroke shocks on the rear. When ordering from your Bilstein dealer be sure to ask for the appropriate stroke for each corner of your chassis.

Soft Spring / Big Bar

VALVING	CALL TECH DEPT.	. R.F.	CALL TECH DEPT.
VALVING	CALL TECH DEPT.	. R.R.	CALL TECH DEPT.

## Asphalt Modified (NASCAR Type)

**NOTE:** These recommended combinations can use Bilstein SZ, SL, SN, ASN or BGT Series "Take-Apart" shocks. A custom valve charge will be incurred when ordering sealed SZ or SL Series shocks not listed on pages 11 and 12 of this catalog.

Standard Basic Set-Up #1					
PART NO.	B46-0201E			B46-0201E	
VALVING	270/90 L.	F.	R.F.	270/90	
PART NO.	B46-0210 L.	R.	R.R.	B46-0210	
VALVING	208/90			208/90	
Standard Basic Set-Up #2					
VALVING	325/90			220/120	
	L.	F.	R.F.		
VALVING	6010 L.	R.	R.R.	5030	

**NOTE**: Set-Up #1 – Forward Drive not an Issue. Set-Up #2 – Forward Drive <u>IS</u> an Issue.

All of the above set-ups assume your chassis uses 5" stroke shocks on the front, and 8" stroke shocks on the rear. When ordering from your BILSTEIN dealer be sure to ask for the appropriate stroke for each corner of your chassis.

#### Soft Spring / Big Bar

VALVING	CALL TECH DEPT.	F.   R.	F. CALL TECH DEPT.
VALVING	CALL TECH DEPT.	R. R.	R. CALL TECH DEPT.

## Asphalt Modified (NASCAR Type)

**NOTE:** These recommended combinations can use Bilstein SZ, SL, SN, ASN or BGT Series "Take-Apart" shocks. A custom valve charge will be incurred when ordering sealed SZ or SL Series shocks not listed on pages 11 and 12 of this catalog.

Conventional				
VALVING	300/100 L.F.	300/100 R.F.		
VALVING	6010 <sup>L.R.</sup>	R.R. 5030		
Banked Track				
VALVING	270/90 L.F.	220/120 R.F.		
VALVING	5030 L.R.	R.R. 5050		

**NOTE:** Set-ups above indicate recommended valvings only. Choose desired late model stock car shock from products described on pages 10, 11, 17 or 18 of this catalog. Set-up recommendations are meant to provide base line numbers only for the chassis tuning process described on page 31.

Soft Spring / Big Bar

VALVING	CALL TECH DEPT.	F.   R	R.F.	CALL TECH DEPT.
VALVING	CALL TECH DEPT.	R. R	R.R.	CALL TECH DEPT.



## How to Shock Tune Your Chassis

Study the current Bilstein set-up recommendations for your particular type of racing. These combinations are tested and proven successful, but due to the many variables that come into play under racing conditions, it is to your advantage to have a basic understanding of how shock damping rates affect your lap times. Adjustments can then be made with reason and understanding. Simply stated, shock absorbers convert the kinetic energy of the spring movements into heat. This heat is then dissipated into the air through the shock tube or body. In practical application, shock absorbers are necessary to maintain maximum tire patch contact to the track as the car corners and negotiates irregularities on the race track surface.

Spring rates determine how far your chassis rolls, pitches or squats. Shock rates determine the length of time it takes for each of these movements to occur.

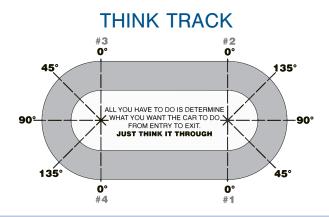
Rebound damping controls the movement of that part of the car's sprung mass that is stored in a compressed spring. The rebound damping rate determines how long it takes for the compressed spring to return to the static ride height.

The larger the rebound figure, the more the shock resists the compressed spring's effort to rebound, and the longer it takes for the chassis to return to the static ride height.

Compression damping controls only the oscillation of the car's unsprung weight. Therefore, it is normal to use less compression damping than rebound damping. The exception occurs when we choose to slow the downward movement on a particular corner of the car to mimic the effect of a stiffer spring.

Here are some guide lines to use when shock tuning your chassis at the track or making the best decisions during initial set-up. We are making the assumption that you have removed as many variables as possible and are using the best combination of springs, weight, wheel spacers, tire compound, stagger, etc.

Utilizing the "Think Track" below, study the following list of suggestions. These are not rules, not even rules of thumb, but they are tendencies that are more often true than not when racing late models and modifieds on asphalt or dirt surfaces.



## Trouble Shooting the Car at the Track

#### If your car is:

#### Loose (Oversteer) from 0° to 90°

- Increase compression rate on front.
- Decrease rebound rate on rear, or only on left rear.
- Tight (Understeer) from 0° to 90°
- Decrease compression rate on front, or only on right front.
- · Increase rebound rate on rear, or only on left rear.
- Loose (Oversteer) from 90° to 0°
- Decrease rebound rate on front.
- Decrease compression rate on rear.
- Tight (Understeer) from 90° to 0°
- Increase rebound rate on front.
- Increase compression rate on rear, or only on right rear.

Bilstein shocks are famous for their superior performance on very rough asphalt or rutted dirt tracks You may need to choose a shock with more compression damping than found on our setup sheets under extreme rough track conditions.

We have included this section in our catalog to broaden your understanding of the function of shock absorbers and to show you the effect they have on handling.

Keep in mind that there are many adjustments on your chassis

When analyzing corner entry, or deceleration handling, realize that the chassis is affected by:

Compression rate in front. Rebound rate at rear.

When analyzing corner exit, or acceleration handling, realize that the chassis is affected by:

Rebound rate in front. Compression rate at rear.

other than shock absorbers. The oversteer/understeer balance may be affected by stagger, tire compound, wheel spacing, spring rates, sway bar, panhard and others. Shocks can be used to fine tune your chassis to gain that last few tenths of a second on the track.

If you have any questions, contact our technical department at 877-666-7662.

Aftermarket & Motorsports – West Poway, CA Aftermarket & Motorsports – East Mooresville, NC

## Phone: 1-877-666-7662 www.BilsteinUS.com



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